

# DRILLS THROUGH RIGHT THROUGH...



## HSS Drills

Price List w.e.f 15th November, 2023



**JK Files & Engineering Limited**

(Formerly known as JK Files (India) Limited)

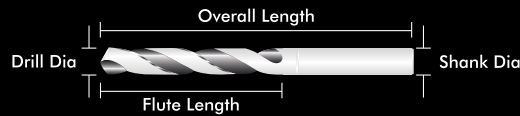
A subsidiary of **raymond** Limited



# HSS STRAIGHT SHANK JOBBER DRILLS GROUND FLUTE

## To IS: 5101 / DIN: 338 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 15th November, 2023



Prices in Rs. per 10 nos.

Diameter (mm)	Diameter (inch)	dg / lg	Prices in Rs. per 10 nos.
0.50-0.65			1150
0.70-0.75	1/32		1150
0.80			1150
0.85			1150
0.90-0.95			1150
1.00-1.50	3/64	54-60	610
1.51-1.60	1/16	53	640
1.61-1.98	5/64	48-52	640
1.99		47	650
2.00-2.10		45-46	650
2.18-2.49	3/32	40-44	650
2.50-2.60		38-39	650
2.64-2.70		37	680
2.71-2.79	7/64	35-36	680
2.80-3.00		32-34	680
3.05-3.17	1/8	31	840
3.20-3.57	9/64	28-30	940
3.60			1180
3.66-3.91		23-27	1270
3.97-4.00	5/32	22	1270
4.04-4.30		18-21	1510
4.37-4.40	11/64	17	1530
4.50-4.76	3/16	13-16	1880
4.80		12	1930
4.85-4.98		9-11	2010
5.00-5.20	13/64	6-8	1970
5.22-5.60	7/32	3-5	2260
5.61-6.00	15/64	1-2, A	2490
6.04-6.20		B-C	2780
6.25-6.40	1/4	D-E	2810
6.50-6.80	17/64	F-H	3510
6.90-7.14	9/32	I-K	3820
7.20-7.50		L-M	4130
7.54-7.60	19/64		4450
7.67-7.90		N	4630
7.94-8.20	5/16	O-P	4900
8.30-8.33	21/64		5770
8.40-8.70		Q-R	6040
8.73-9.00	11/32	S	6350
9.09-9.50	23/64	T-U	6630
9.52-9.80	3/8	V-W	7530
9.90-10.20	25/64	X	8260
10.26-10.32	13/32	Y	8660
10.40-10.70		Z	9080
10.72-11.00	27/64		9610
11.10-11.40	7/16		10720
11.50-11.80	29/64		11320
11.90-12-20	15/32		12050
12.30-12.60	31/64		12820
12.70	1/2		13140
12.80--13.00			13520
13.10-13.40	33/64		16770
13.49-13.80	17/32		17850
13.89-14.25	35/64		19750
14.29-14.68	37/64, 9/16		19750
14.75-15.25	19/32		22320
15.48-15.50	39/64		23700
15.75-17.00	5/8		25000

## STANDARD MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	91
4	5/32	100
5	3/16	107
5.5	7/32	130
6	15/64	144
6.5	1/4	127
7	9/32	247
8	5/16	247
9	11/32	284
10	3/8	284
11	7/16	355
12	15/32	355
13	1/2	355

## SUPER GRANIT MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	155
4	5/32	174
5	3/16	185
5.5	7/32	216
6	15/64	248
6.5	1/4	248
7	9/32	288
8	5/16	376
9	11/32	487
10	3/8	487
11	7/16	605
12	15/32	605
13	1/2	605

### Sets:

Jobber Drill Set 1/16" to 1/4" (13 pc)	: - 1820
Jobber Drill Set 2.00 to 8.00 mm (13 pc)	: - 2730
Jobber Drill Set 1/16" to 1/2" (29 pc) (Tin Box)	: - 16008
Jobber Drill Set 1/8" to 1/4" (4 pc)	: - 684
Jobber Drill Set 3/32" to 1/4" (7 pc)	: - 1071
Jobber Drill Set 1/16" to 1/2" (29 pc)	: - 15138
Jobber Drill Set 1.00 to 13.00 mm (25 pc)	: - 11725
JKSD MASONRY SET (1/8 - 3/8) (5 pc. set)	: - 790

### Special Notes:

- Intermediate, unlisted sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm and sizes over 3.17 mm will be charged 50% and 25% Extra respectively
- Jobber Series Drills with Tenon can be supplied at 20% extra for sizes upto 6.50 mm 10% extra for sizes over 6.50 mm.
- All sizes to be ordered in multiple of 10 only.

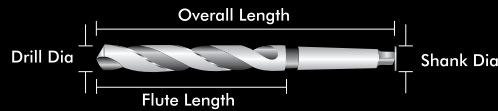
### Terms & Conditions:

- Prices are F.O.R. Destination
- Prices are subject to revision without prior notice.
- All legal proceedings are subject to Mumbai Jurisdiction

# HSS TAPER SHANK TWIST DRILLS

To IS: 5103 / DIN: 345 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 15th November, 2023



## Prices in Rs. per pc

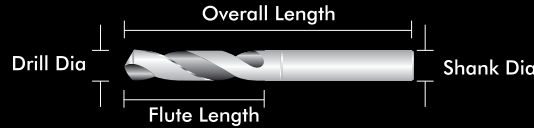
SIZE IN MM	SIZE IN INCH	MRP
3.00-3.17	1/8	597
3.20		616
3.50		616
3.57-3.80	9/64	616
3.97-4.00	5/32	616
4.20-6.00	11/64, 3/16, 13/64, 7/32, 15/64	803
6.20		922
6.35	1/4	922
6.50-6.80	17/64	922
7.00-7.50	9/32	977
7.54-8.00	19/64, 5/16	977
8.20		1107
8.33	21/64	1166
8.50		1166
8.73	11/32	1166
8.80		1227
9.00		1227
9.13-9.20	23/64	1227
9.50-9.52	3/8	1227
9.80		1313
9.92	25/64	1392
10.00		1352
10.20		1352
10.32	13/32	1352
10.50		1651
10.72	27/64	1717
10.80-11.00		1717
11.11	7/16	1717
11.20-11.80	29/64	1717
11.91	15/32	1845
12.00-12.80	31/64, 1/2	1717
13.00		2308
13.10-13.49	33/64, 17/32	2405
13.50-13.80		2585
13.89-14.00	35/64	2686
14.25-14.29	9/16	2813
14.50-15.00	37/64	2940
15.08	19/32	3109
15.25-15.75	39/64	3151
15.87	5/8	3151
16.00-16.27	41/64	3171
16.50-17.25	21/32, 43/64	3242
17.46	11/16	3305
17.50		3429
17.75		3470
17.86-18.50	45/64, 23/32	3750
18.65-19.05	47/64, 3/4	3750
19.25-19.84	49/64, 25/32	3914
20.00		4130
20.24-20.64	51/64, 13/16	4270
20.75-21.00		4439
21.03-21.43	53/64, 27/32	4627
21.50-21.75		4693
21.83-22.22	55/64, 7/8	4776
22.25-22.50		5121
22.62-23.75	57/64	5300
23.00		5403
23.02	29/32	5685
23.25		6455
23.42-23.81	59/64, 15/16	6455
24.00		6624
24.21-24.25	61/64	6624
24.50		6753
24.61	31/32	6753
24.75-25.00	63/64	7053
25.25-25.40	1	7138

SIZE IN MM	SIZE IN INCH	MRP
25.50-25.75		8145
25.80-26.19	1.1/64, 1.3/32	8097
26.25		8143
26.50		9085
26.59-26.75	1.3/64	8691
26.99	1.1/16	9069
27.00-27.25		9069
27.38-27.78	1.5/64, 1.3/32	9069
28.00		9818
28.18-28.57	1.7/64, 1.1/8	9839
28.75		10633
28.97-29.37	1.9/64, 1.5/32	10309
29.50-29.75		10348
29.77	1.11/64	10655
30.00		10355
30.16	1.3/16	11143
30.25-30.50		11553
30.56-30.96	1.13/64, 1.7/32	11731
31.00-31.25		13071
31.35-31.50	1.15/64	13640
31.75	1.1/4	14700
32.00-32.54	1.17/64, 1.9/32	15364
32.94-33.34	1.19/64, 1.5/16	15730
33.50		16412
33.73-34.00	1.21/64	16719
34.13	1.11/32	17267
34.50		18137
34.53	1.23/64	18318
34.92-35.00	1.3/8	18318
35.32-35.72	1.25/64, 1.13/32	19231
36.00		19515
36.12-36.91	1.27/64, 1.7/16, 1.29/64	19917
37.00-37.31	1.15/32	20405
37.50		21740
37.70-38.10	1.31/64, 1.1/2	23349
38.50-38.89	1.33/64, 1.17/32	23349
39.00-39.69	1.9/16, 1.35/64	24106
40.00		24715
40.08-40.48	1.37/64, 1.19/32	25139
40.50-41.27	1.5/8, 1.39/64	26132
41.50-41.67	1.41/64	27165
42.00		27692
42.07	1.21/32	27165
42.47-42.50	1.43/64	27852
42.86	1.11/16	28198
43.00-43.66	1.45/64, 1.23/32	28863
44.00-44.50	1.47/64, 1.3/4	29878
44.85-45.24	1.49/64, 1.25/32	30582
45.50-46.04	1.51/64, 1.13/16	31959
46.43-47.00	1.53/64, 1.27/32	33579
47.23-47.62	1.55/64, 1.7/8	34289
48.00-48.42	1.57/64, 1.29/32	37387
48.50-49.21	1.59/64, 1.15/16	37647
49.50-50.00	1.61/64	38053
50.01	1.31/32	38357
50.40-50.80	1.63/64, 2	40077
51.00-52.39	2.1/32, 2.1/16	54955
52.50		77005
53.00-54.00	2.3/32, 2.1/8	70819
54.50-55.56	2.5/32, 2.3/16	74378
56.00-57.15	2.7/32, 2.1/4	77515
57.50-58.74	2.9/32, 2.5/16	84600
59.00-60.00	2.11/32	86220

# HSS STRAIGHT SHANK STUB SERIES DRILLS

To IS: 5101 / DIN: 338 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 15th November, 2023



Prices in Rs. per 10 nos.

SIZE IN MM	SIZE IN INCH	MRP
1.00-1.50	3/64,	610
1.59-1.98	1/16,5/64	620
2.00-2.78	3/32, 7/64	600
2.80-3.00		700
3.17	1/8	810
3.20-3.57	9/64	870
3.80-4.00	5/32	1150
4.20-4.37	11/64	1310
4.50-4.80	3/16	1600
5.00-5.20	13/64	1680
5.50-5.56	7/32	1870
5.80-5.95	15/64	2080
6.00		2130
6.20-6.35	1/4	2380
6.50-6.80	17/64	2870
7.00-7.20	9/32	3190
7.50		3260
7.54	19/64	3590
7.80		3650
7.94-8.20	5/16	4030
8.33-8.50	21/64	5170
8.73-9.00	11/32	5380
9.13-9.50	23/64	5680
9.52	3/8	5950
9.80		6300
9.92-10.20	25/64	7270
10.32-10.50	13/32	7740
10.72-11.00	27/64	8760
11.11	7/16	9180
11.20		9720
11.50-11.80	29/64	10410
11.91-12.20	15/32	10410
12.30-12.50	31/64	11260
12.70-13.00	1/2	11580
13.20		14220
13.49-13.80	17/32	15210
14.00-14.29	9/16	15810
14.50		17190
14.75-15.25	19/32	18670
15.50-16.00	5/8	20260

SIZE IN MM	SIZE IN INCH	MRP
16.25-16.67	21/32	20350
16.75-17.00		20790
17.25-17.46	11/16	21160
17.50		21170
17.75-18.00		21490
18.25-18.50	23/32	21810
18.75-19.05	3/4	22200
19.25-19.84	25/32	22690
20.00		22980
20.25-20.64	13/16	23520
20.75-21.00		24430
21.25-21.50	27/32	24690
21.75-22.22	7/8	25910
22.25-22.50		27540
22.75-23.02	29/32	27920
23.25-23.81	15/16	29510
24.00-24.61	31/32	32610
24.75-25.00		35800
25.25-25.40	1	36000
25.50-26.00		40610
26.19-26.50	1.1/32	41530
26.99	1.1/16	41940
27.00-27.50		44290
27.78-28.00	1.3/32	43330
28.50-28.57	1.1/8	47210
29.00		49580
29.37-29.50	1.5/32	54500
30.00-30.16	1.3/16	55210
30.50-31.00	1.7/32	62140
31.50-31.75	1.1/4	63040
32.00		64760
32.50-33.34	1.9/32,1.5/16	66370
33.50-34.00		69940
34.13-34.92	1.11/32,1.3/8	76760
35.00		84330
35.50-36.51	1.13/32,1.7/16	85590
37.00		91950
37.31-38.10	1.15/32,1.1/2	93340
38.50-39.00		104200
39.50-40.00		106090

### Special Notes:

- Intermediate, unlisted sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm ( 1/8" ) and sizes over 3.17 mm ( 1/8" ) will be charged 50 % and 25% extra respectively, subject to minimum ordering value worth Rs. 10,000/- per size.
- All sizes upto dia 13.00 mm to be ordered in multiple of 10 only.

### Terms & Conditions:

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# Standard Packing Case Qty

w.e.f. 15th November, 2022



Sr. No.	Drills Size/Range	Jobber/Forged Drill Qty	Stub Drill Qty	Taper Drill Qty	Masonry Drill Qty
1	0.50 mm to 3.20 mm	5000	-	-	-
2	3.30 mm to 4.00 mm	2400	-	-	-
3	4.10mm to 5.90mm	1800	-	-	-
4	6.00mm to 6.35mm	1200	-	-	-
5	6.4 mm to 8.00 mm	800	-	-	-
6	8.10 mm to 10.00 mm	500	-	-	-
7	10.10 mm to 12.50 mm	300	-	-	-
8	12.60 mm to 13.00 mm	250	-	-	-
9	1/32" to 1/8"	-	5000	-	-
10	9/64" to 5/32"	-	4000	-	-
11	11/64" to 15/64"	-	2500	-	-
12	1/4"	-	1500	-	-
13	17/64" to 5/16"	-	1000	-	-
14	21/64" to 25/64"	-	500	-	-
15	13/32" to 31/64"	-	250	-	-
16	1/2"	-	250	-	-
17	3.00 mm to 8.50 mm	-	-	150	-
18	9.00mm to 14.00mm	-	-	100	-
19	14.10mm to 19.00mm	-	-	100	-
20	19.05 mm to 23.00 mm	-	-	50	-
21	23.10 mm to 31.75 mm	-	-	30	-
22	32.00mm to 34.0mm	-	-	20	-
23	34.40mm to 40.00mm	-	-	15	-
24	41.00mm to 50.80mm	-	-	8	-
25	51.0mm to 65.0mm	-	-	4	-
26	3.00 mm to 05.50 mm (1/8" to 7/32")	-	-	-	1200
27	6.00 mm to 8.00 mm (15/64" to 5/16")	-	-	-	700
28	9.00 mm to 10.00 mm (11/32" to 3/8")	-	-	-	400
29	11.00 mm to 13.00 mm (7/16" to 1/2")	-	-	-	200





# JK Files & Engineering Limited

(Formerly known as JK Files (India) Limited)

A subsidiary of **raymond** Limited



**Files**



**HSS Drills**



**Power Tools**



**Hand Tools**



**HSS Taps**



**Power Tool Accessories**

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